

Monneli **DecoPlaster**

Weather resistant decorative plaster

Product Description

Monneli Deco Plaster is a cement based coating composed of hydraulic binders, selected aggregates and special additives. It is supplied as a color dry powder in a pre-weighed bags ready to use on site, which requires only addition of clean water to produce easily workable mortar. Monneli Deco Plaster can be applied in thickness from 3 mm to 5 mm, in one or two layers depending site requirement. Monneli Deco Plaster is available in different colors as per Monneli color chart.

Uses

- Can be applied externally & internally onto walls & other surfaces subjected from dry to humid conditions.
- Suitable for applications on concrete surfaces and precast concrete surfaces.
- ▶ On wall surfaces that are plastered with water resistant plasters.

Advantages

- ► Factory controlled pre-blend ensures consistent high quality.
- Requires only addition of water on-site at the time of usage.
- Manual or spray machine application.
- Superior workability.
- Easy application that enables high productivity.
- Excellent adhesion on variety of substrates.
- Water/weather resistant.
- Suitable for humid & dry conditions.
- Suitable for plastered walls & precast surfaces.
- ► Guards the surfaces from the rain & natural condensations.

Usage Instructions

Substrate Preparation

The surface should be sound, clean, free from loose material, grease, laitance, dirt curing compound, etc.

Prior to Monneli Deco Plaster application, wet the entire surfaces with clean potable water and surface should look damp at the time of Monneli Deco Plaster application.

Mixing

For manual application add to the mixing container 7.5-8.5 litres of water for each 25 Kg bag of Monneli Deco Plaster. For Spray machine application use 9.5-10.0 litres of water for each 25 kg bag. Add the powder to the water and mix with a mechanical plaster mixer or low speed electric drill fitted with a suitable paddle for 3-4 minutes, until a uniform, lump-free consistency is achieved. Allow the mixed material to stand for about 10 minutes and remix briefly with no further water to be added.

Mixed material can be used within 2 hours. Do not add water to the mix once the mixed mortar start to harden.

Application

Monneli Deco Plaster can be applied to achieve a maximum thickness of 5 mm in layers; 1-2 mm per layer.

Various grades of finish textures can be obtained by selecting appropriate spray machine nozzle sizes & manual designs.

Allow the installed application to remain undisturbed for at least 48 hours.

Curing

Monneli Deco Plaster is best cured by spraying water on the surfaces of applied materials every 12 hrs for minimum of 3 days. During hot & dry conditions allow curing for minimum of 5 days. This will help in achieving uniform colour, minimize risk of surface cracks and high mechanical strengths.



Technical Data

Category	Typical Values
Appearance	Colored powder
Aggregate Size	Up to 1.0 mm
Application Thickness	3 to 5 mm
Wet Density	1.45 Kg/L (approx.)
Pot Time	1 hr
Setting Time	5-7 hrs
Compressive Strength (ASTM C109)	≥ 8.0 N/mm²@ 28 days
Flexural Strength (ASTM C348)	≥ 2.0 N/mm²@ 28 days
Bond Strength (EN 1015-12)	≥ 1.0 N/mm²@ 28 days
VOC (ASTM D2369) (ASTM D3960)	3.0 g/L (approx.)

All values are subject to 5-10% tolerance

Standards Compliance

- ▶ BS:EN 1015
- ▶ BS:EN 1015 12
- ASTM C348
- ASTM C109
- ▶ BS:EN 413-2

Consumption

Monneli Deco Plaster usage yields 1.0-1.2 Kg per square meter for 1 mm thickness.

Packaging

Monneli Deco Plaster is supplied in 25 Kg bag

Shelf Life & Storage

Original sealed bags of Monneli Deco Plaster has a shelf life of 12 months provided it is stored clear of ground in a dry shaded place.

Recommendations

Do not mix with any additives or products, unless recommended by Monneli.

Make sure the substrate is suitable for plaster coat application. In case of doubt, try on sample area to assess its suitability.

Do not apply the product at temperature less than +5°C. During summer season the working area must be covered to prevent ill-effects from direct sun and also excessive air-draught during initial curing stage.

Tools should be cleaned with water before the mortar hardens. After the hardening its residuals can be removed mechanically only.

For further information contact our technical department.

Health & Safety

Monneli Deco Plaster is highly alkaline therefore avoid direct contact with eyes or skin. It is recommended to use protective gloves and goggles during application. Any skin contact should be wash with soap & water. In case of eyes irritation, immediately wash with copious amount of clean cold water. Seek medical advise.

Monneli Deco Plaster is non-flammable.

For further information, please refer to material safety data sheet.

Legal disclaimer

Monneli endeavors to ensure that any advice, recommendations, information it may give, is accurate and correct. It cannot accept any liability either directly or indirectly arising from the use of its products, because it has no direct or continuous control over where or how its products are applied, whether or not in accordance with any advice, specification, recommendation or information given by us. Monneli has the right to change any of the specifications mentioned in the Technical data sheets upon its discretion without prior notification. Hard copies of TDSs are printed once or twice a year, while our technical data sheets are continuously being updated as per R&D improvements and new 3rd party testing; kindly refer to our website for the latest updated TDSs